

**"1" STEP IS A UNIQUE RUST TREATMENT. FOLLOW INSTRUCTIONS CAREFULLY TO OBTAIN BEST RESULTS.**

**SURFACE PREPARATION:**

1. IMPORTANT: REMOVE ALL OIL, GREASE, SALT OR WATER SOLUBLE CHEMICALS WITH HIGH STRENGTH CLEANER. RINSE THOROUGHLY WITH WATER.
2. REMOVE BLISTERED AND LOOSE PAINT. LOOSE RUST SCALE AND HEAVY RUST BUILDUP. DO NOT REMOVE ALL RUST. BEST RESULTS ARE ACHIEVED WHEN ALL RUSTED AREAS ARE EXPOSED AND A THIN LAYER OF RUST IS LEFT ON THE SURFACE.

**APPLYING "1" STEP:**

3. MIX "1" STEP THOROUGHLY BEFORE USING.
4. POUR THE ESTIMATED AMOUNT NEEDED FOR THE JOB INTO A CLEAN CONTAINER. (NOTE: "1" STEP CANNOT BE RETURNED TO THE ORIGINAL CONTAINER AFTER USE.)
5. USE OF RUBBER GLOVES IS RECOMMENDED BECAUSE "1" STEP IS DIFFICULT TO REMOVE FROM THE SKIN.
6. FOR MAXIMUM PENETRATION, WORK "1" STEP INTO THE RUSTED SURFACE WITH A SYNTHETIC BRISTLE BRUSH. ON LARGE AREAS USE A ROLLER OR SPRAY (AIRLESS SPRAY IS PREFERRED)  
IMPORTANT: TREAT ONLY ENOUGH SURFACE AREA SO THAT THE 2ND COAT CAN BE APPLIED IN 20-30 MINUTES.
7. APPLY A 2ND COATING WITHIN 20-30 MINUTES IN A CROSS DIRECTION TO PREVIOUS COAT. ALLOW TO DRY FOR 24 HOURS. "1" STEP DRIES TO A BLACK MATTE FINISH.

**CLEANUP:**

8. CLEAN UP EQUIPMENT IMMEDIATELY AFTER USE WITH COLD WATER AND DISH SOAP. "1" STEP IS EXTREMELY DIFFICULT TO REMOVE WHEN IT IS DRY.



**Tannic Acid**

**C.A.S. #1401-55-4**



HMS Symbol  
Health 1  
Flammability 0  
Reactivity 0

# "1" STEP (THE RUST KILLER)

**HALTS EXISTING RUST AND PREVENTS FUTURE  
CORROSION WITH A DURABLE PROTECTIVE BARRIER**

**NO NEED FOR SAND BLASTING, GRINDING, OR SCRAPING.**

**NO VOLATILE ORGANIC COMPOUNDS.  
NO HAZARDOUS AIR POLLUTANT.**



## ENVIRONMENTAL CONDITIONS

THE TEMPERATURE OF THE AIR AND THE SURFACE BEING TREATED SHOULD BE BETWEEN 50°F AND 90°F DO NOT APPLY IN HIGH WIND CONDITIONS OR IN DIRECT SUNLIGHT. APPLY TO DRY OR DAMP (NOT WET) SURFACES ONLY.

## PRODUCT NOTES - PREVENT FROM FREEZING

"1" STEP DRIES TO A DURABLE BLACK MATTE FINISH WHEN APPLIED TO RUSTED SURFACES AND REMAINS CLEAR WHEN APPLIED OVER NON-RUSTED METAL OR OTHER COATINGS.  
FOR DECORATIVE EFFECT OR MAXIMUM PROTECTION IN HIGHLY CORROSIVE ENVIRONMENTS, A SUITABLE TOPCOAT FOR THE ENVIRONMENT IS RECOMMENDED.  
AFTER DRYING 24 HOURS OR LONGER, "1" STEP MAY BE SANDED WITH FINE TO MEDIUM GRIT SANDPAPER.

**CAUTION:** May irritate skin on repeated contact. If contact occurs, flush with cold water. In case of eye contact, flush with water for 15 minutes. If swallowed, rinse mouth and drink milk or water. If large amounts swallowed, call a physician.

**KEEP OUT OF REACH OF CHILDREN.**

PROPER USE AND DISPOSAL OF PRODUCTS  
IS SOLE RESPONSIBILITY OF END USER

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